

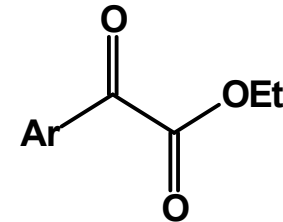
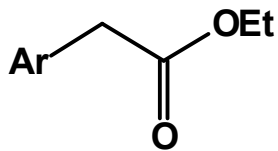
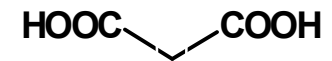
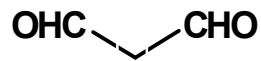
Oxygen oxidations:

On large scale:

- Cyclohexane oxidation to cyclohexanone
- Butane oxidation to maleic anhydride
- Toluene oxidation to benzoic acid, benzaldehyde and benzylalcohol
- Benzoic acid is partially transformed to phenol



Oxygen oxidations on „fine chemicals“ scale:



Under development:

