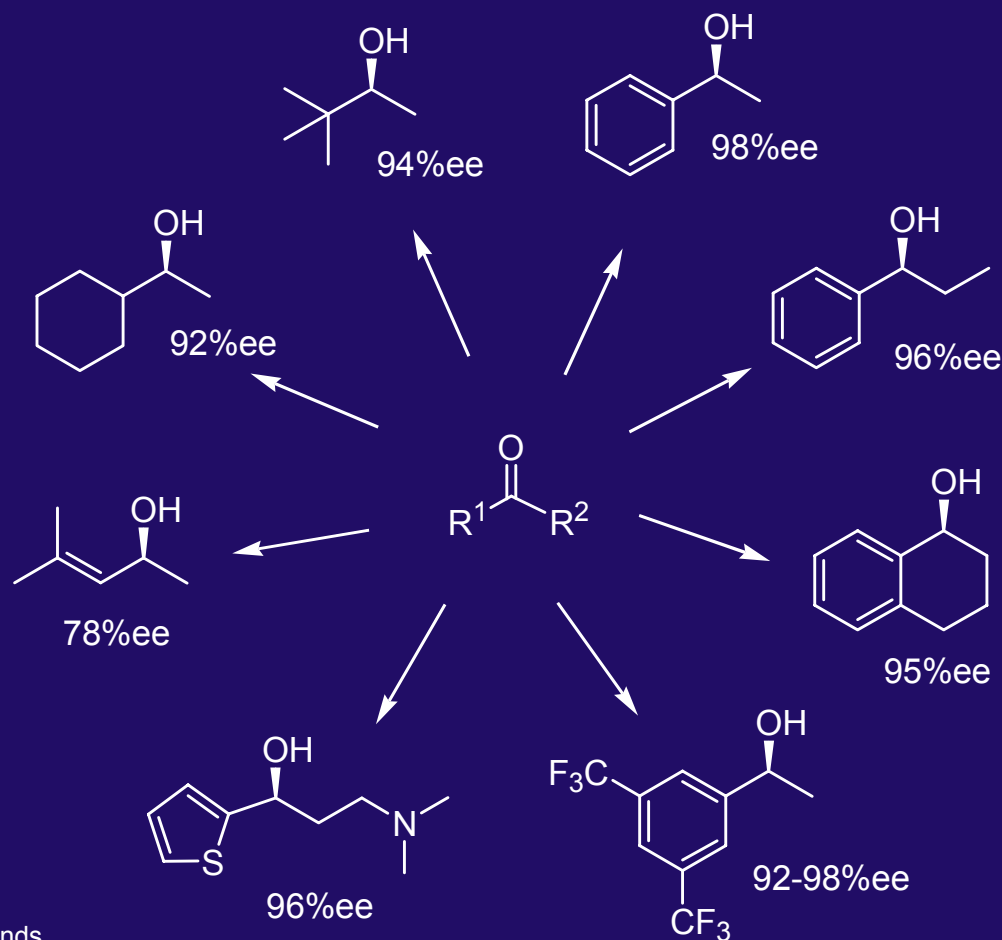


Ruthenium catalysed asymmetric reduction of ketones



Proprietary DSM technology for Ketone Reductions

- Hydrogenation
 - Ru/Bisphosphine/Aux. Ligand systems
 - Phosphines licensed from Penn State University (BICP, Pennphos).
 - New, proprietary catalyst systems give great results.
 - Ru/Phosphoramidite systems
 - Cost-effective ligands give good selectivities.
- Transfer Hydrogenation
 - Ir-catalyzed system employs amino-thioethers as ligands.
- Dynamic Kinetic Resolutions (DKR)
 - Mixed homogeneous catalyst/enzymatic resolution converts 100% of a racemic ketone to the enantiopure alcohol.
 - Resolutions don't have to waste 50% of the material.
 - Extremely mild conditions.