

USP Class VI 清洁程

须知

请使用以下程序清洗WaterShed@11122零件

1. 只能使用新鲜的，纯度99%以上的异丙醇。溶剂必须是没有污染的，确保在清洁之后没有残留物黏附。
2. 浸泡原形20分钟。这样可以充分的溶解原形表面的液体树脂。
3. 用布擦去干净原形上的多于树脂。这个步骤需要重复多次以确保原形上再也没有液体树脂。
4. 原形需要被干燥。从干燥的压缩空气吹去原形表面多余的溶剂。然后把原形放置在通风橱中至少6个小时。最好是放一夜。这样保证多余的溶剂能充分的挥发。
5. 原形需要后固化。一般原形后固化时间为每面30分钟。我们建议每面一个小时来确保原形能固化完全。需要注意的是紫外光灯每2000小时就需要更换。所有的灯应该是正常工作的。
6. 原形应该被仔细检查以确保所有污染物都被清洗干净。然后被置于干净的可以密封的塑料袋中保存和运输。

技术服务请联系

<http://www.dsmsomos.info/forms/techservice/index.htm>

***DSM Somos testing of SL parts produced under typical parameters and treated as above met the USP Class VI standard. It is the responsibility of the part producer to ensure adequate build, cure and cleaning procedures have met the USP Class VI standard.**

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步骤

- . 使用清洁的IPA
- . 浸泡20分钟
- . 用干净的毛巾擦干
- . 用压缩空气吹干
- . 恰当的紫外光后固化时间
- . 检查零件确保已经干净了
- . 有疑问请联系SOMOS